



## D-Box for E-force Supercharger Installation Manual



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### Stumble Fix Kit parts:

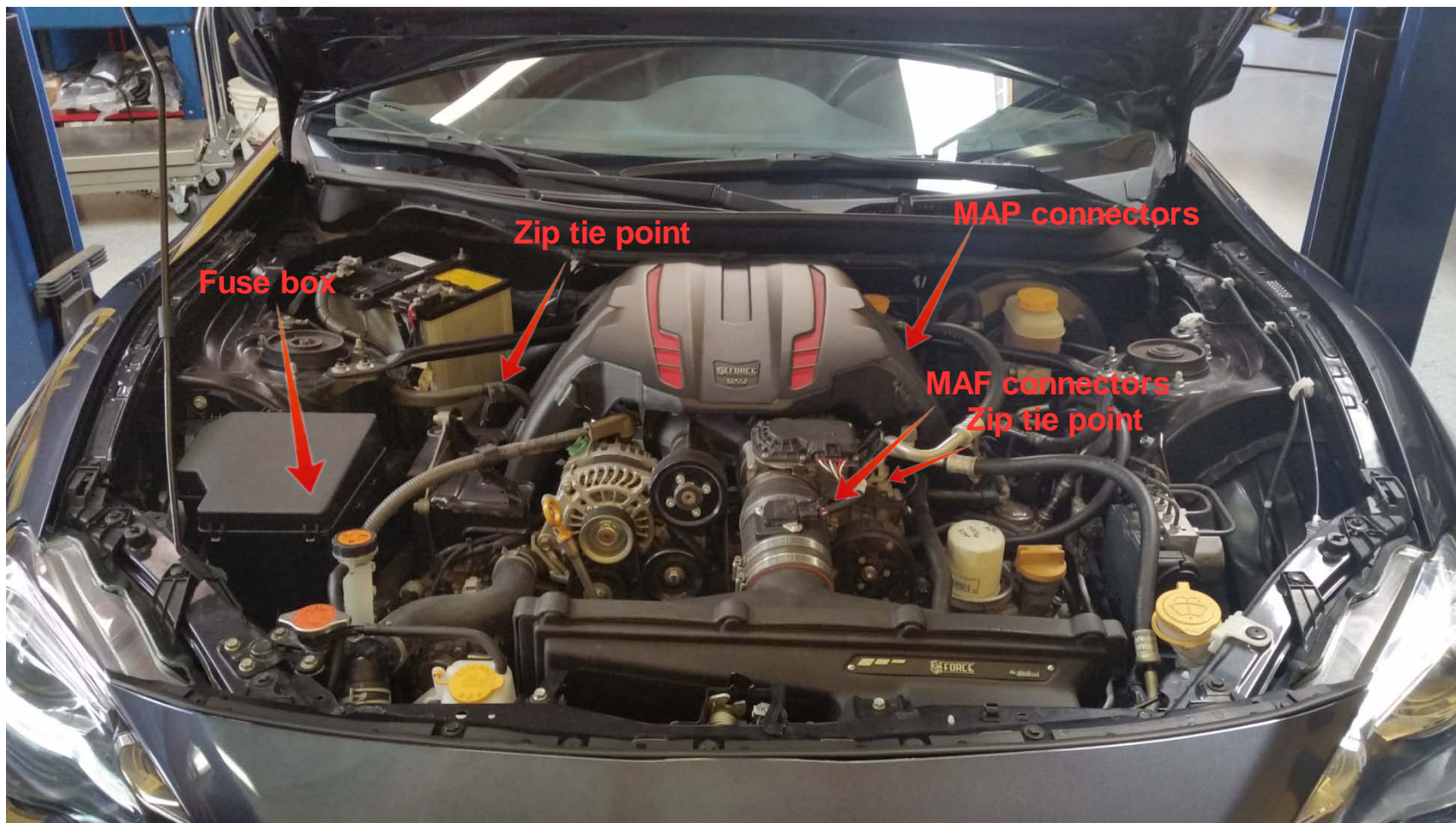
- (1) D-box electronic module
- (1) Velcro strip

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### Tools required for installation:

- (2) Zip ties
- (1) Wire or Flush cutters



## Working areas:

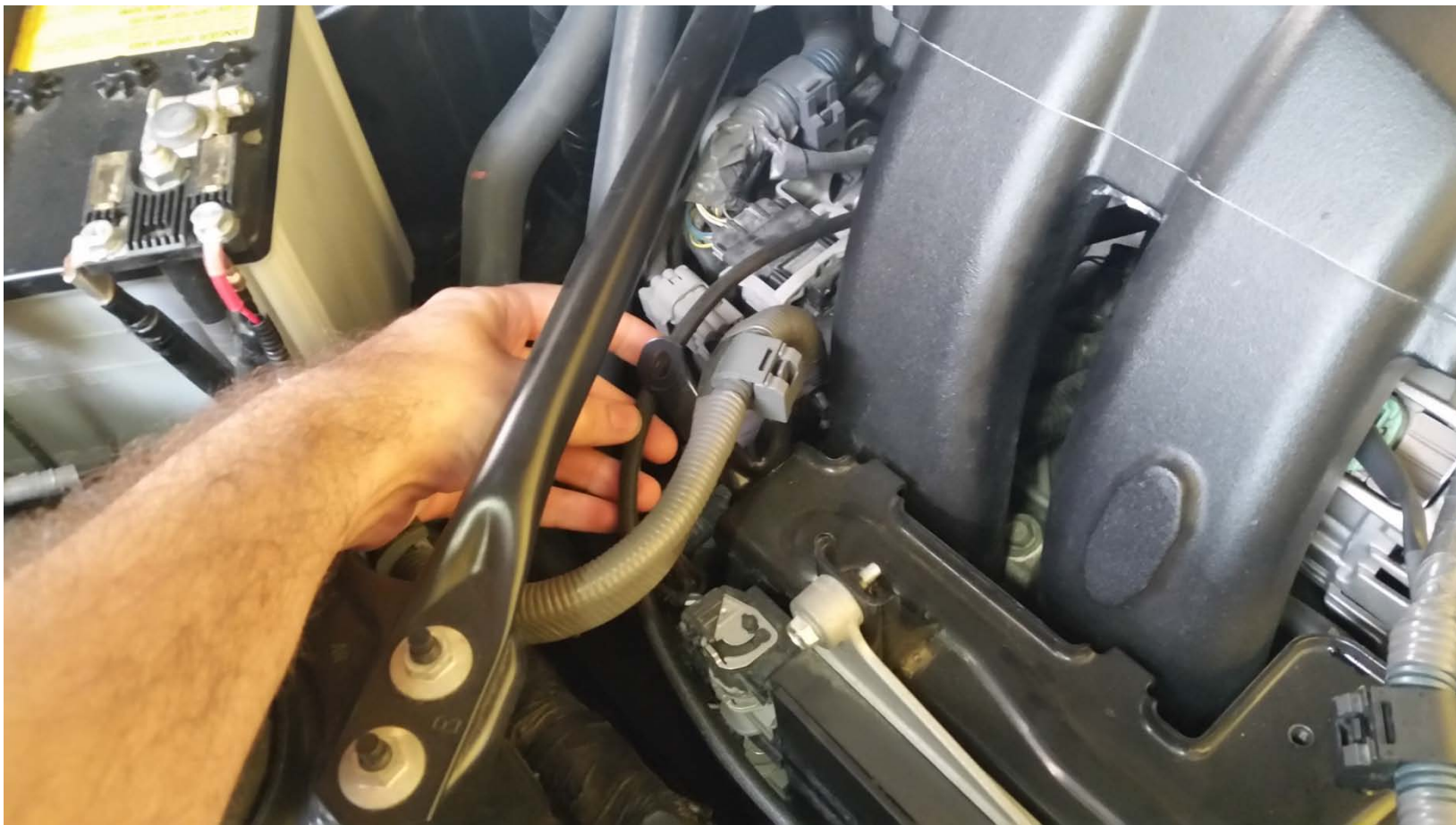
Locate the areas you will be working with when installing the D-box in the engine bay.





### Attaching D-box module:

Remove Velcro's clear film to expose adhesive, ensure the fuse box is clean of dirt and oil. Firmly press the module down to adhere Velcro.

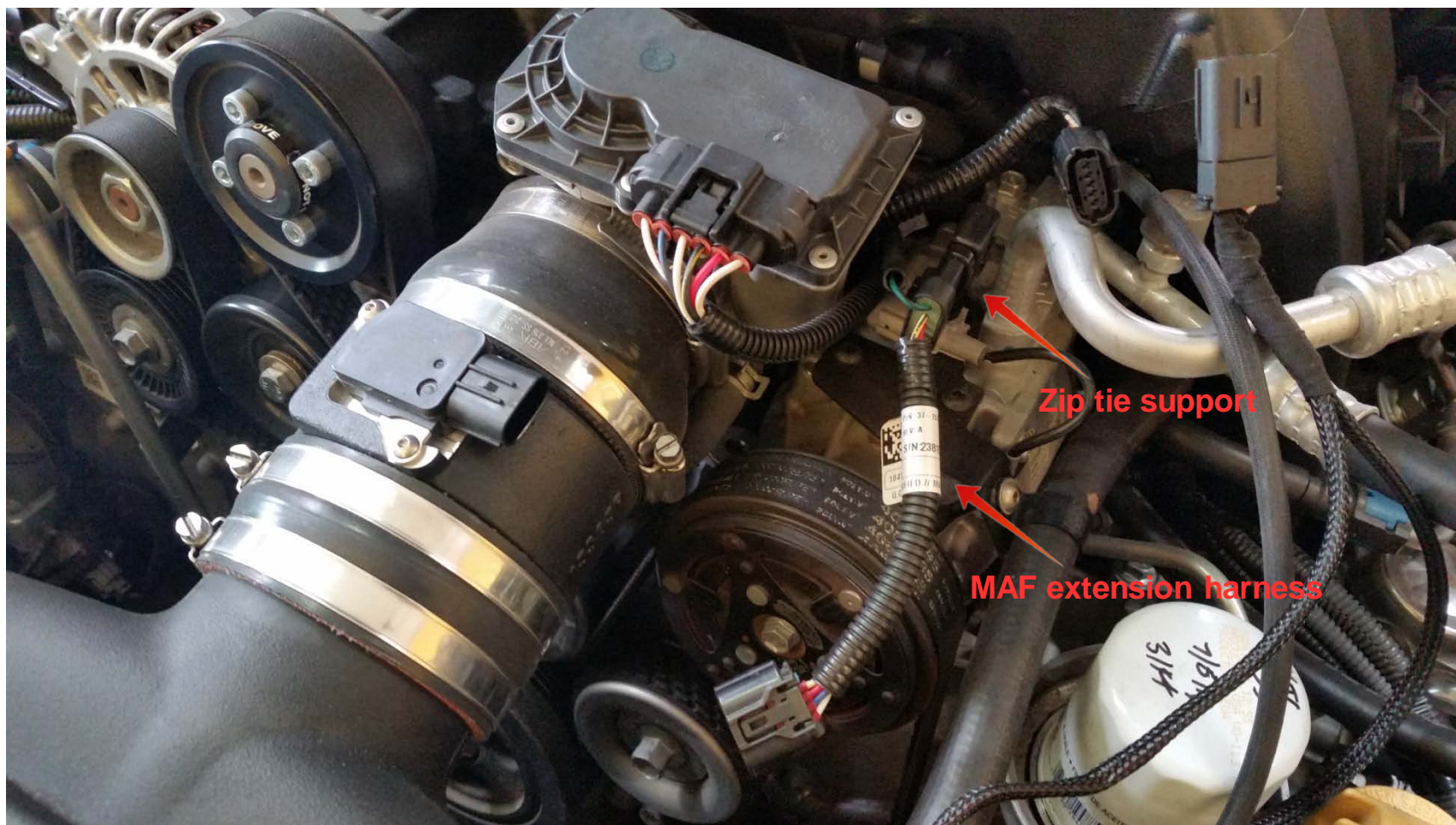
**Wire routing:**

Route the wire along side the fuse box, under the gray wiring harness and along the back underside of the supercharger. Note where you'll be using a zip tie later.



**Wire routing:**

Pull the wire harness from under the supercharger and set aside.

**Edelbrock harness removal:**

Disconnect the MAF sensor connectors from both ends of the harness.  
Also remove the zip tie support in the bracket



**Edelbrock harness removal:**

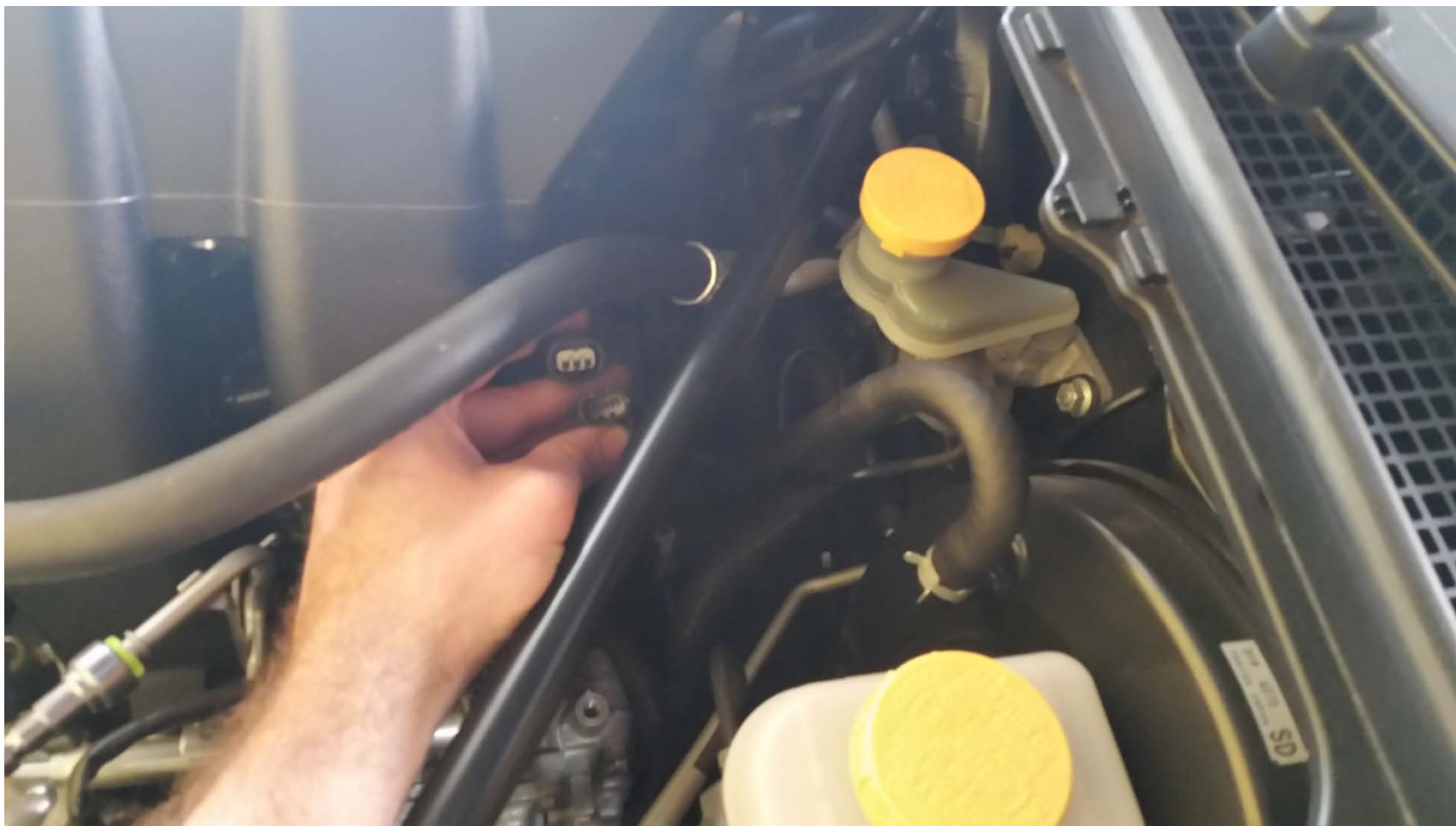
Locate and Disconnect the MAP sensor connectors of the harness and remove the harness from the vehicle.



### **Edelbrock harness removed:**

Store your Edelbrock harness in a safe place for potential future usage.



**MAP sensor connection:**

Connect the D-box's small 3 pin connector to the factory MAP sensor harness.



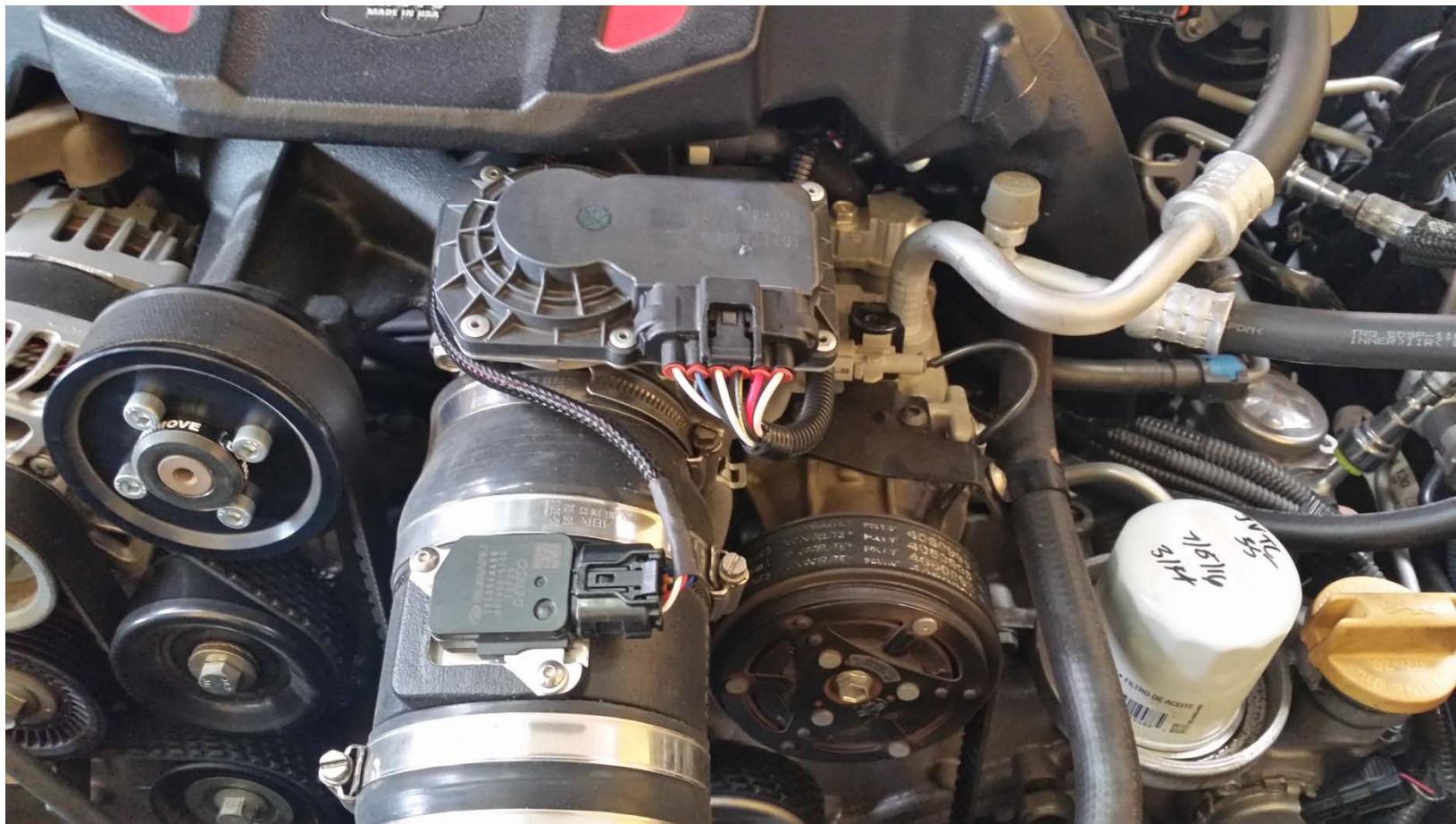
**MAP sensor connection:**

Connect the D-box's 4 pin connector to the Bosch MAP sensor.

**MAF sensor harness:**

Route the D-boxes MAF sensor harness underneath and forward towards the front of the car and connect to the factory MAF sensor connector and tuck it back under the supercharger.



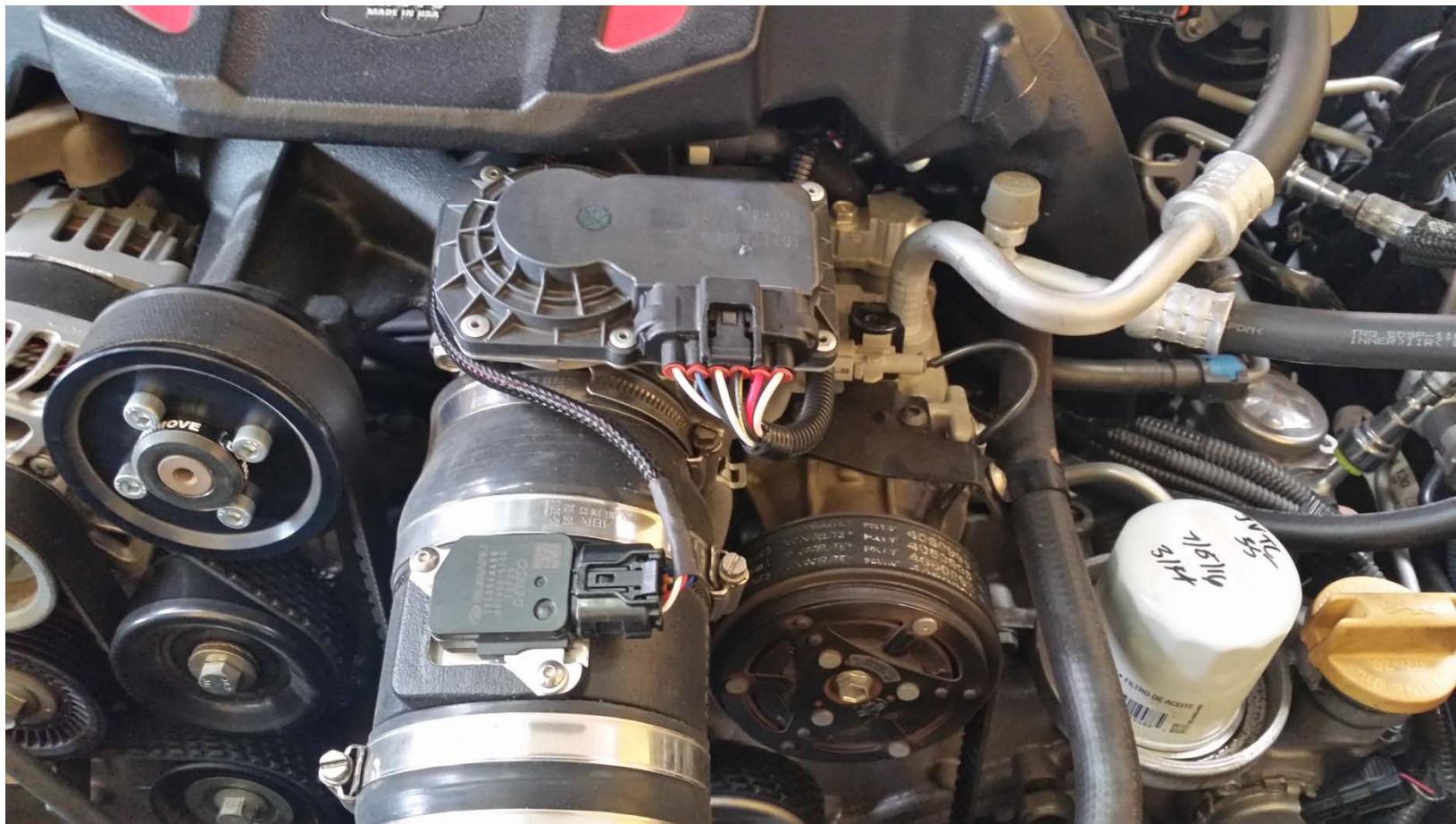


### MAF sensor harness:

Route the other end of the D-boxes MAF sensor harness around the throttle body actuator and connect to the factory MAF sensor connector.

**Note:** This routing is to protect the harness in the event of a belt snap. Also, if you see a cut wire on this connector that is normal. Just push the sleeving over it.





## MAF sensor harness:

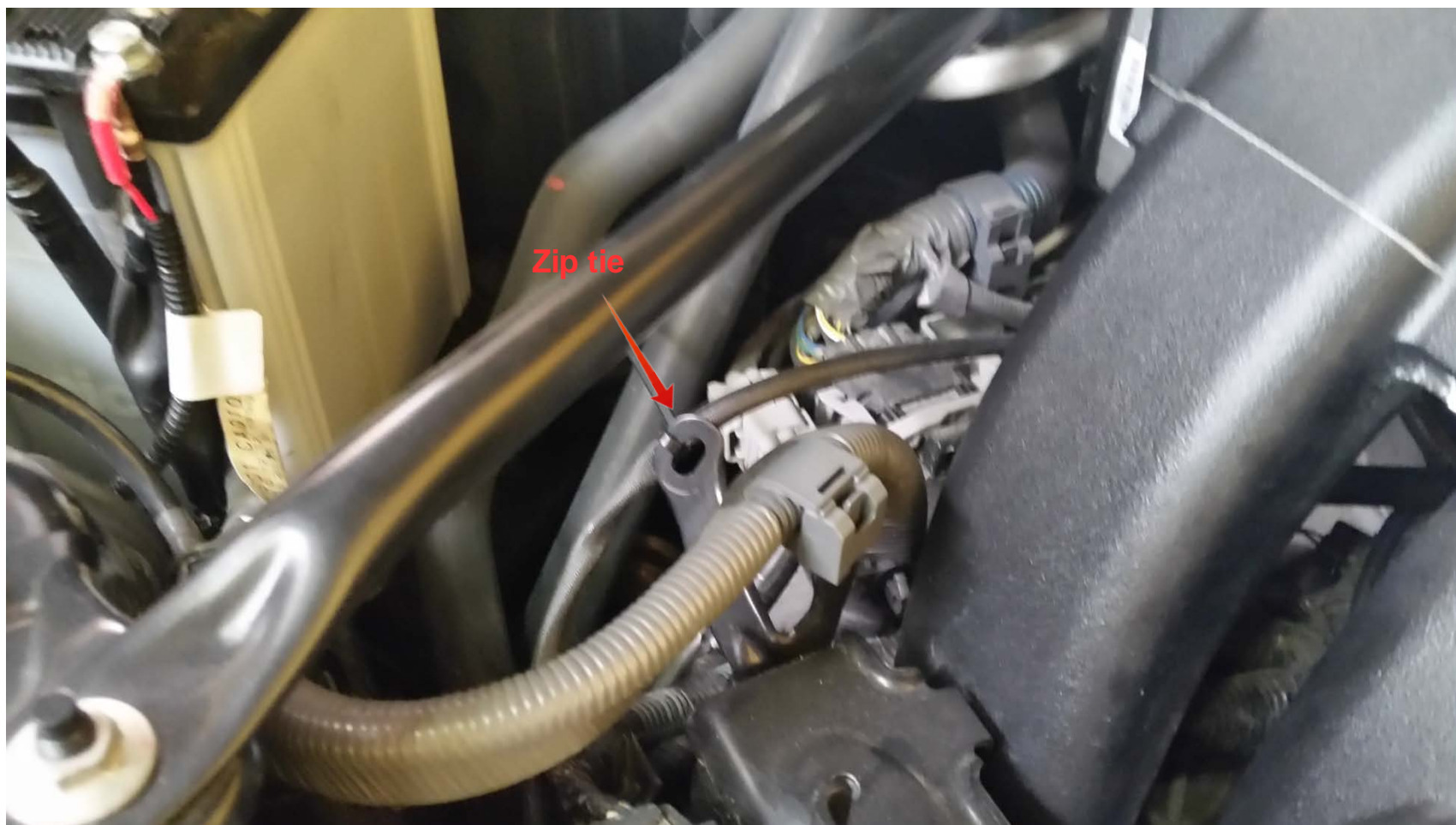
Route the other end of the D-boxes MAF sensor harness around the throttle body actuator and connect to the factory MAF sensor connector.

**Note:** This routing is to protect the harness in the event of a belt snap. Also, if you see a cut wire on this connector that is normal. Just push the sleeving over it.

**MAF sensor harness:**

Add a zip tie around the D-box harness and factory harness as shown, trim off excess with flush cutters



**D-box harness:**

Add a zip tie around the D-box harness and factory bracket as shown, trim off excess with flush cutters.



**Conclusion:**

This concludes the D-box installation. This kit will work without any tuning on the CARB tune or any Delicious custom tunes. Enjoy your 10 more WHP!

Any questions or issues, please contact the distributor of the kit.